

No.: GZIN160701295CCM

Date: Dec. 27, 2016

Page: 1 of 5

CLIENT NAME: SUPRADECK NL

ADDRESS: Oud Camp 22, 3155 DL Maasland, The Netherlands

The following sample(s) was/ were submitted and identified on behalf of the client as:

Sample Name Co-extrusion wood plastic composite

SGS Ref. No. : GZIN160701295CCM

Test Performed Selected test(s) as requested by applicant

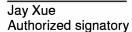
Date of Receipt : Aug. 15, 2016

Test Period Aug. 15, 2016 to Aug. 25, 2016

Test result(s) : Please refer to the following page(s)

*******To be continued******

Signed for and on behalf of SGS-CSTC Standards Technical Services Co.,Ltd Guangzhou Branch



** Unless otherwise stated the results shown in this test report refer only to the sample(s) tested. The report should not be reproduced except in full without written approval from the Company



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Summary of test results

| No. | Test items | Test methods | Test results | |
|-----|---------------------------|---|-------------------------------------|---------|
| 1 | Flexural properties | EN 15534-1:2014 Section 7.3.2 and Annex A | Bending strength | 21.7MPa |
| | | | Modulus of elasticity in bending | 4109MPa |
| 2 | Falling mass impact | EN 15534-1:2014 Section 7.1.2 and | No crack; Max depth of residual | |
| 2 | resistance | client's requirement | indentation: 0.27mm | |
| 3 | Swelling and water | EN 15534-1:2014 Section 8.3.1 | See test item 4 | |
| | absorption | LIV 13334-1.2014 Section 6.3.1 | | |
| 4 | Resistance to indentation | EN 15504 1,0014 Spation 7.5 | Brinell hardness | 50.0MPa |
| | | EN 15534-1:2014 Section 7.5 | Rate of elastic | EC E 9/ |
| | | | recovery | 56.5 % |
| 5 | Mean Coefficient of | EN 15534-1:2014 Section 9.2 & ISO | 34×10 ⁻⁶ K ⁻¹ | |
| | Linear Thermal | 11359-1:2014 & ISO 11359-2:1999 | | |
| | Expansion | Method A | | |



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Test Information:

Sample description: See photo **Test item 1:** Flexural properties

Test method: EN 15534-1:2014 Section 7.3.2 and Annex A

Test condition:

Specimen: 600×140×22.2mm Testing speed: 16.4mm/min

Span: 442mm

Test result:

Bending strength: 21.7MPa

Modulus of elasticity in bending: 4109MPa

Test item 2: Falling mass impact resistance

Test method: EN 15534-1:2014 Section 7.1.2 and client's requirement

Test condition:

Specimen: 300×140×22.2mm Weight of steel ball: 1000g Diameter of steel ball: 50mm

Falling height: 700mm

Span: 200mm

Test result:

No crack; Max depth of residual indentation: 0.27mm

Test item 3: Swelling and water absorption **Test method:** EN 15534-1:2014 Section 8.3.1

Test condition:

Specimen: 140×100×22.2mm

Immersion condition: Distilled water, 20±1 °C, 24h

Test result:



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| Test item | Thickness | Width | Length | |
|---------------------------------|-----------|--------|--------|--|
| Mean swelling | 0.30% | 0.033% | 0.074% | |
| Max individual swelling | 0.37% | 0.043% | 0.080% | |
| Mean water absorption | 1.02% | | | |
| Max individual water absorption | 1.12% | | | |

Test item 4: Resistance to indentation

Test method: EN 15534-1:2014 Section 7.5

Test condition:

Specimen: 140×50×22.1mm Indenter diameter: 10mm

Loading procedure: Apply a preload of 20 N and increase the force to 2KN within 30±10s and maintain

the force for 25s. Withdraw the indenter completely and recover for 24 h

Test result:

Brinell hardness: 50.0MPa
Rate of elastic recovery: 56.5 %

Note: All test specimens were cut from the sample.

Test item 5: Mean Coefficient of Linear Thermal Expansion

Test method: EN 15534-1:2014 Section 9.2 & ISO 11359-1:2014 & ISO 11359-2:1999 Method A

Test condition:

Specimen: 10.5 mm ×5.08 mm ×3.04 mm

Rate of temperature: 5 ℃/min

Load: 4 kPa

Flow rate(N₂): 50 ml/min

Test temperature: -20 °C~80 °C

Test mode: Compression
Test direction: Length

Lab Environmental Condition: 23 \pm 2 °C, 50 \pm 5 % RH



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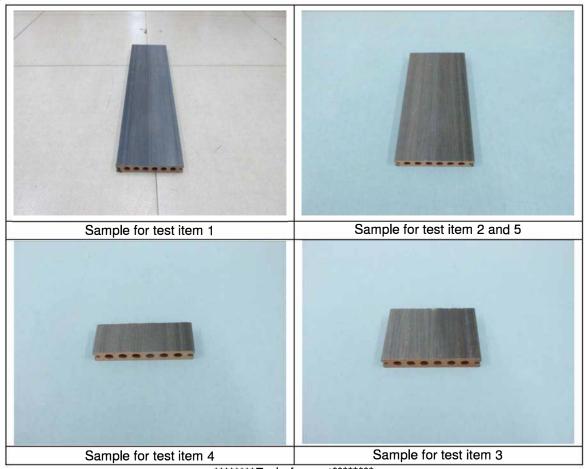
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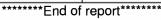
Test result:

 $34 \times 10^{-6} \text{ K}^{-1}$

Note: Test specimens were cut from the sample.

Photo:







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